

WE PUT EVERYTHING WITHIN REACH.

Instruction Guide 40822



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20201105R3

DATE:



PLEASE READ ALL INSTRUCTIONS AND WARNINGS PRIOR TO ASSEMBLING, INSTALLING, AND USING THIS PRODUCT

Warning



Always check for wires, fuel tanks and lines, brake lines and other important vehicle functionality items prior to drilling and installing all products.

Tools Needed

13mm Socket and Wrench	10mm Socket and Wrench
9/16" Socket and Wrench	7/16" Socket and Wrench

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Before You Begin

- Read all instructions.
- Be sure to put sealant around all threads entering cargo area and between the rubber spacer and roof of vehicle to prevent water from leaking into cargo area.
- Ensure ALL hardware is tight at the conclusion of the instructions.



<u>Part</u>	<u>.s</u>			
ITEM NO.		PART NUMBER	DESCRIPTION	QTY.
A		40821-10	Crossbar Assembly	1
В		40822-10-001	Slotted Foot	2
		18-40822-M	Mount Assembly	1
		18-40822-A	Assembly Hardware	1

Assembly Hardware (18-40822-A)

ITEM	HARDWARE TO SCALE	PART NUMBER	DESCRIPTION	QTY.
1		70114	3/8-16 X 2-3/4" HEX HEAD BOLT	2
2		70105	3/8-16 X 1" HEX HEAD BOLT	2
3		0159723	3/8" WASHER	8
4		37185	3/8"-16 LOCK NUT	4
5		40821-10-005	FOOT BUSHING	1





For installation, follow your vehicles instructions below.



Installation Instructions

• Find vehicle below, follow instructions from there.

Installation Hardware (To Scale) (18-40822M)

ITEM	HARDWARE TO SCALE	PART NUMBER	DESCRIPTION	QTY.
1		38560	M6 X 1.0 X 22MM HEX HEAD BOLT	4
2		33078	1/4" FLAT WASHER	4
3	\bigcirc	33618	1/4" LOCK WASHER	4
4		11552488	M8-1.25 X 30MM HEX HEAD BOLT	2
5		11552486	M8-1.25 X 20MM HEX HEAD BOLT	4
6		11545144	5/16" FLAT WASHER	4
7		1171067	5/16" LOCKING WASHER	4
8		11511017	M8-1.25 NYLON NUT	2
9		0162867	M8 U- NUT	4
10		33216	5/16" FENDER WASHER	2



Installation Hardware (con't)

ITEM	HARDWARE TO SCALE	PART NUMBER	DESCRIPTION	QTY.
11	0 0 0	40821-10-004	3 HOLE RUBBER PAD	2
12			RUBBER	2
13			TRANSIT ROOF PLATE	2
14		-	1/8" X 5/16" X 1-3/4" RUBBER WASHER	2
15		BH-821	SELF LEVELING ADHESIVE SEALANT	1



<u> Transit Connect</u>

<u>Step 1</u>

- Locate 2 mounting locations in roof for the crossbar to be installed.
- Remove plug from desired mounting locations in roof.



<u>Step 2</u>

- Bolt through the mount foot

 (B) into the exposed holes in roof using one M8 x 30mm hex head, one 5/16" flat washer, a rubber spacer, a rubber washer, one 5/16" fender washer, another 5/16" flat washer, and one M8 lock nut, in that order, as shown.
- Be sure to put rubber spacer in between mount foot and roof of van as shown below.
- The roof goes in between rubber spacer and rubber washer.
- Place sealant between rubber spacer and roof of van and around threads to ensure no water leaks into van.
- Repeat on opposite side.





<u>Step 3</u>



<u>Transit</u>

<u>Step 1</u>

- Locate 2 mounting locations on roof for the crossbar to be installed.
- Remove plug from desired mounting location in roof.

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<u>Step 2</u>

- Bolt through the mount foot (B) into the exposed holes in roof using one M8 x 30mm hex head, one 5/16" lock washer, one 5/16" flat washer, a metal plate, and a rubber pad, in the order shown.
- Be sure to put rubber pad and metal plate in between mount foot (B) and roof of van as shown below. The rubber pad goes on the roof.
- Place sealant between rubber pad and roof of van and around threads to ensure no water leaks into van.
- Repeat on opposite side.





<u>Step 3</u>



Promaster City

<u>Step 1</u>

- Locate 2 mounting locations on roof for the crossbar to be installed.
- Remove plug from desired mounting locations in roof.

<u>Step 2</u>

- Bolt through the mount foot (B) into the exposed holes in roof using one M6 x 22mm hex head, one 1/4" lock washer, one 1/4" flat washer, and a rubber spacer, in that order, as shown.
- Be sure to put rubber spacer in between mount foot (B) and roof of van as shown below.
- Place sealant between rubber spacer and roof of van and around threads to ensure no water leaks into van.
- Repeat on opposite side.



Step 3



NV200/Chevy City Express

<u>Step 1</u>

- Locate 2 mounting locations on roof for the crossbar to be installed.
- Remove plug from desired mounting locations in roof.



Step 2

- Bolt through the mount foot (B) into the exposed holes in roof using one M8 x 30mm hex head, one 5/16" lock washer, one 5/16" flat washer, and a rubber washer, in that order, as shown.
- Be sure to put rubber washer in between mount foot (B) and roof of van as shown below.
- Place sealant between rubber spacer and roof of van and around threads to ensure no water leaks into van.
- Repeat on opposite side.



<u>Step 3</u>



<u>Metris</u>

<u>Step 1</u>

- Locate 2 mounting locations on roof for the crossbar to be installed.
- Remove plug from desired mounting locations in roof.



<u>Step 2</u>

- Bolt through the mount foot (B) into the exposed holes in roof using one M6 x 22mm hex head, one 1/4" lock washer, one 1/4" flat washer, and a rubber spacer, in that order, as shown.
- Be sure to put rubber spacer in between mount foot (B) and roof of van as shown below.
- Place sealant between rubber spacer and roof of van and around threads to ensure no water leaks into van.
- Repeat on opposite side.



<u>Step 3</u>



<u>NV</u>	
<u>Step 1</u>Locate 2 mounting locations	Å
on roof for the crossbar to be installed.	Ų
Stop 2	

<u>Step 2</u>

Install M8 U-nuts as shown.





<u>Step 3</u>

- Bolt through the mount foot (B) into the previously installed M8 U-nuts using M8 x 20mm hex head, 5/16" lock washer, and 5/16" flat washer.
- Repeat on opposite side.



Step 4